



Installation Instruction Sheet

Part # 12-6932
Can Am Renegade 1000 / X xc (12-13)
EVO UTILITY Series Slip On

USE BIG GUN TFI POWER BOX
WITH THIS EXHAUST.
Part # 40-R51D



Parts Included

- 1 - Muffler
- 1 - Mid pipe
- 1 - Vortex Quiet Insert
- 1 - Spark Arrestor
- 2 - Exhaust Springs
- 1 - 8mm x 35mm Bolt
- 1 - 8mm x 45mm Bolt
- 2 - 8mm Lock Nut
- 2 - 8mm Washer
- 1 - 8mm Fender Washer
- 1 - Exhaust Clamp

Removal of Stock Exhaust

1. Loosen the clamp on the mid-pipe where it slides over the head pipe.
2. Remove muffler mounting bolts and nuts. (Retain nuts and washers for re-install)
3. Remove the lower bumper struts. (Figs 2 - 4)
4. Slide the muffler pipe off of the head pipe. (Figs 5-7)

Installation of Big Gun Exhaust

1. Re-install the lower bumper struts.
2. Slide the new mid-pipe over the head pipe, and position the nut on the supplied clamp in the access cutout. (Do not tighten) (Fig 8)
3. Slide the muffler onto the mid-pipe and mount the front (bottom) muffler mounting tab at the lower bumper strut stock muffler mounting location, using the 45mm bolt, small washers, and nut. (Do not tighten) (Fig 9)
4. Using the 35mm bolt, nut, and large washer, mount the top bracket to the stock muffler hanger mount with the large washer on the opposite side of the bracket against the rubber grommet. (Do not tighten) (Fig 10)
5. Make sure alignment on muffler is straight. Now tighten the mid pipe clamp and muffler mounting nuts and bolts.
6. Install the 2 springs supplied between the muffler and mid pipe.

1



2



3



4



5



6



7



8



9



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